

# BODY

## TORQUE SPECIFICATION

SS0D7-01

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	–	–	–
Reinforcement x Body	5.9	60	52 in.·lbf
Front bumper cover x Body	5.9	60	52 in.·lbf
REAR BUMPER	–	–	–
Reinforcement x Body	42	430	31
Rear bumper cover x Body	5.9	60	52 in.·lbf
HOOD	–	–	–
Hood hinge x Hood	13	130	9.4
Hood lock x Body	8.8	90	78 in.·lbf
FRONT DOOR	–	–	–
Door hinge x Body	52	530	38
Door hinge x Door panel	25	260	19
Window regulator x Door glass	7.4	76	67 in.·lbf
Door lock x Door panel	5.0	51	44 in.·lbf
Window regulator x Door panel	7.4	76	67 in.·lbf
Window guide lower plate x Door panel	5.4	55	48 in.·lbf
Door window upper stop x Door panel	11	115	8.3
BACK DOOR	–	–	–
Back door hinge x Body	21	210	15
Back door hinge x Back door	13	130	9.4
Door lock x Body	19	195	14
Door lock striker x Body	13	130	9.4
Back door damper stay x Body	5.9	60	52 in.·lbf
Back door damper stay x Back door	7.8	80	69 in.·lbf
WIPER AND WASHER	–	–	–
Front Wiper	–	–	–
Wiper arm x Wiper link	22	225	16
Rear Wiper	–	–	–
Wiper arm x Wiper motor	11	110	8.0
INSTRUMENT PANEL	–	–	–
Steering column x Instrument panel reinforcement	25	260	19
Front passenger airbag assembly x Instrument panel reinforcement	21	210	15
Front passenger airbag assembly x Instrument panel	8.8	90	78 in.·lbf
Steering wheel x Steering column	35	360	26
Steering wheel pad x Steering wheel	7.1	72	62 in.·lbf
FRONT SEAT	–	–	–
Seat adjuster x Body	37	375	27
Seat adjuster x Seatback	18	185	13
Seat adjuster x Seat cushion	18	185	13
REAR SEAT	–	–	–
Seatback x Body	25	260	19
Reclining adjuster x Seatback	18	185	13

1997 SUPRA (RM502U)

## SERVICE SPECIFICATIONS - BODY

SEAT BELT	-	-	-
Front Seat Belt	-	-	-
Shoulder anchor x Body	43	440	32
Outer belt anchor x Body	43	440	32
Retractor x Body (Upper Side)	7.8	80	69 in. lbf
Retractor x Body (Lower Side)	43	440	32
Inner belt x Seat	43	440	32
Rear Seat Belt	-	-	-
Shoulder anchor x Body	43	440	32
Outer belt anchor x Body	43	440	32
Retractor x Body	43	440	32
Inner belt x Body	43	440	32