

## TORQUE SPECIFICATION

| Part tightened                              | N·m | kgf·cm | ft·lbf     |
|---|-----|--------|------------|
| Starter x Clutch housing                    | 37  | 380    | 27         |
| Lead wire x Terminal C of starter           | 5.9 | 60     | 52 in.·lbf |
| Field frame x Armature assembly             | 5.9 | 60     | 52 in.·lbf |
| Starter housing x Magnetic switch           | 5.9 | 60     | 52 in.·lbf |
| End cover x Field frame                     | 1.5 | 15     | 13 in.·lbf |
| Terminal nut x Terminal 30 of starter       | 17  | 173    | 13         |
| Terminal nut x Terminal C of starter        | 17  | 173    | 13         |
| Magnetic switch end cover x Magnetic switch | 2.5 | 26     | 22 in.·lbf |